RF-MII-D200 Resin

RF-MII-D200 resin is a product dedicated to providing safety, accuracy and comfort for invisible orthodontics and personalized restoration. Its formula achieves the adaptation of orthopedic force by balancing flexibility and mechanical stability,perfectly adhering to the shape of the oral cavity,resisting erosion and temperature changes during long-term wear and tear,and maintaining the aesthetic characteristics of transparency.



MATERIAL STATUS	
Applications	Direct aligner
Appearance	Clear
Form	Resin
Processing method	(surface exposure molding)LCD (surface exposure molding)DLP
Characteristics	Transparent、Better comfort、Biocompatible Fatigue resistance、Shape memory、Tough

PHYSICAL PROPERTIES	Testing method	Typical value
Density	ASTM D792	1.05-1.15 g/cm^3
Viscosity	ASTM D445	2800-3200 mPa•s
Hardness	ASTM D2240	80-82D ShoreD
MECHANICAL PROPERTIES.		
Tensile Strength	ASTM D638	36-38 MPa
Elongation at Break	ASTM D638	70-80 %
Flexural Strength	ASTM D790	30-40 MPa
Flexural Modulus	ASTM D790	1000-1200 MPa

*The above parameters are for reference only.

The performance of cured materials will be affected by factors such as equipment, environment, parameter settings, post-processing methods, and testing methods, which will cause great differences. Please contact us if necessary

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PRINT PARAMETERS

Representative Machine	Exposure Time/s	Bottom Exposure Time/s	Bottom Layer Count	Lift Distance/mm	Lift Speed /mm •min^{-1}	Retract Speed /mm •min^{-1}
Phrozen sonic mini8K S	10	40	3	4+4	60+120	180+60
Elegoo saturn 4 Ultra	6	30	3	Default standard parameters of the device		
Elegoo saturn 3 Ultra	7.5	40	3	4+4	60+180	180+90
Creality HALOT-MAGE S	3.5	20	3	8+2	60+180	240+120
Anycubic Photon Mono 4 Ultra	7.5	40	3	4+4	90+120	240+90
Anycubic Photon Mono M7 Pro	5.5	30	3	4+4	60+120	180+60

*Post-Processing Procedure and Note

1.The model can be cleaned using isopropyl alcohol in the ultrasonic cleaning machine, and try not to use high-frequency shock or force brushing the model to avoid damage to the surface details of the model.

2.Thoroughly blow the model dry with a hair dryer or the like.

3.It is recommended to remove the support for model with supports first, and then post-cure treatment. If you remove the supports after it's been post-cured,it will easily cause damage to the contact surface of the support point.

4.For some occasions where certain toughness is required, you can choose to cure with UV lamp for 5 minutes. The printed parts should be kept in a cool dry place.

*Safety Precautions

1.Eye Contact: Immediately flush with plenty of clean water (under eye lids) for at least 20 minutes. Hold eyelids apart to ensure flushing. Washing within one minute of contact is essential to achieve maximum effectiveness. Seek medical attention immediately.

2.Skin Contact:Remove contaminated clothing and rinse contact area thoroughly with soap and water.

3.For additional information please see the Material Safety Data Sheet.

*Safety Precautions

Please store in a cool place below 25℃ Celsius, away from direct sunlight. Ordinary visible light may cause the resin to polymerize and gel.

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